

This is a visual representation of how the filament should flow from the nozzle when your print bed is level



TOO HIGH

Nozzle Too High

Insufficient contact area resulting in poor adhesion and extrusion skipping



PERFECT

Correct Height

Filament pushed into the print bed slightly to maximize surface area contact whilst still allowing good extrusion flow



TOO LOW

Nozzle Too Low

Not enough clearance for the filament to be extruded, which can damage the extruder and/or print bed